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# Flexural behaviour of BFRP rebar reinforced concrete beams

#### Rudzinskis, E.

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The Plymouth Student Scientist University of Plymouth

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### 1. Appendices

#### 10.01 Basalt Rebar Tensile Test



**Photo 1** – BFRP Rebar Sample Ends Sheared Off During Tensile Strength Test.



Photo 2 – BFRP Rebar Pulled Out from Aluminium Encasement.



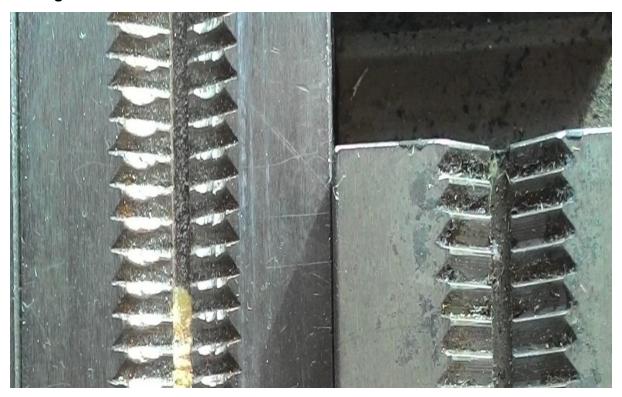
**Photo 3** - Extensometer BFRP Rebar Inside The Testing Machine





Photo 4 – BFRP Spiral Sanded Off at Each End. Test Failed by one end crushed.

#### Damaged "teeth" on the left-hand side.



**Photo 5** – Damaged Upper Tensile Strength Testing Machine Clamp.

## Concrete mix design was based on BS 8500-1-2005+A1 and "Design of Normal Concrete Mixes" design manual (refer to list of references).

|       |       |  |                             | 5 FIO                            | w chart of proce       | edures               |          | 11                |
|-------|-------|--|-----------------------------|----------------------------------|------------------------|----------------------|----------|-------------------|
| Table | 1 C   | oncrete mix design form                        |                             |                                  |                        |                      |          |                   |
| rabio |       | oner ete mix design remi                       |                             |                                  | Job title <sup>[</sup> | Dissertation         |          |                   |
|       |       |  |                             |                                  |                        |                      |          |                   |
| Stage | ltor  |  | Reference<br>or calculation | Values                           |                        |                      |          |                   |
| Stage | iten  |  |                             |                                  | Cubo: 50               |                      | •        |                   |
| 1     | 1.1   | Characteristic strength                        | Specified                   | {                                | Cube: 50               | N/mm <sup>2</sup> at | 8        | days              |
|       |       |  |                             | Proportion defec                 |                        |                      | -        |                   |
|       | 1.2   | Standard deviation                             | Fig 3                       |                                  |                        |                      |          |                   |
|       | 1.3   | Margin   | C1<br>or                    | (k = 1.64                        | )                      | × =                  |          | N/mm <sup>2</sup> |
|       |       |  | Specified                   |                                  | 0                      | 50                   |          |                   |
|       | 1.4   | Target mean strength                           | C2                          |                                  |                        | + =                  | 50       | N/mm <sup>2</sup> |
|       | 1.5   | Cement strength class                          | Specified                   | 42.5/ <mark>52.5</mark>          |                        |                      |          |                   |
|       | 1.6   | Aggregate type: coarse<br>Aggregate type: fine |                             | Crushed/uncrus<br>Crushed/uncrus |                        |                      |          |                   |
|       | 1.7   | Free-water/cement ratio                        | Table 2, Fig 4              |                                  |                        | l.,                  |          |                   |
|       | 1.8   | Maximum free-water/<br>cement ratio            | Specified                   |                                  |                        | Use the lower valu   | le 0.4   | 15                |
| 2     | 2.1   | Slump or Vebe time                             | Specified                   | SlumpS                           | 2, 80                  | mm or Vebe time      |          |                   |
|       | 2.2   | Maximum aggregate size                         | Specified                   |                                  |                        |                      | 20       | mm                |
|       | 2.3   | Free-water content                             | Table 3                     |                                  |                        |                      | 225      | kg/m³             |
| 3     | 3.1   | Cement content                                 | C3                          | 225                              | . + 0.45               | =                    | 500      | . kg/m³           |
|       | 3.2   | Maximum cement content                         | Specified                   |                                  | kg/m³                  |                      |          |                   |
|       | 3.3   | Minimum cement content                         | Specified                   |                                  | kg/m³                  |                      |          |                   |
|       |       |  |                             | use 3.1 if ≤ 3.2                 |                        |                      | 500      |                   |
|       | 2.4   | Modified free water/coment re                  | tio                         | use 3.3 if > 3.1                 |                        |                      | 300      | kg/m³             |
|       | 3.4   | Modified free-water/cement ra                  | iuo                         |                                  |                        |                      |          |                   |
| 4     | 4.1   | Relative density of aggregate (SSD)            |                             |                                  | 2.7                    | known/assumed        |          |                   |
|       | 4.2   | Concrete density                               | Fig 5                       |                                  |                        |                      | 2375     | kg/m³             |
|       | 4.3   | Total aggregate content                        | C4                          | 2375                             | 500                    | 225 =                | 1650     | kg/m³             |
| 5     | 5.1   | Grading of fine aggregate                      | Percentage pass             | ing 600 µm sieve                 |                        |                      |          | .53. %            |
|       | 5.2   | Proportion of fine aggregate                   | Fig 6                       |                                  |                        |                      |          | .38 %             |
|       | 5.3   | Fine aggregate content                         | 0.5                         | 0.38                             | ×                      | 1650 =               | 627      | kg/m³             |
|       | 5.4   | Coarse aggregate content                       | C5                          | 1650                             | )                      | =                    | 1023     | kg/m³             |
| _     |       |  | Cement                      | Water                            | Fine aggregate         | Coarse aggrega       | ate (ka) |                   |
|       | Qua   | ntities  | (kg)                        | (kg or litres)                   | (kg)                   |                      |          | ) mm              |
|       | perr  | m³ (to nearest 5 kg)                           | 500                         | 225                              | 627                    | 341                  | 682      |                   |
|       | per t | rial mix of m <sup>3</sup>                     |                             |                                  |                        |                      |          |                   |

Items in italics are optional limiting values that may be specified (see Section 7).

Concrete strength is expressed in the units N/mm² - 1 M/m² = 1 MN/m² = 1 MN/

## Concrete mix design was based on BS 8500-1-2005+A1 and "Design of Normal Concrete Mixes" design manual (refer to list of references).

|                     |                                     |   |  | 3 10                                     | W Chart          | of proce           | uures           |        |        |
|---------------------|-------------------------------------|---|--|--|------------------|--------------------|-----------------|--------|--------|
| Table               | 1 Co                                | oncrete mix design form   |  |  |                  |                    |                 |        |        |
|                     |                                     |   |  |  | Job              | title <sup>D</sup> | issertation     |        |        |
| Stage               | Item                                | ı   | Reference or calculation                       | Values                                   |                  |                    |                 |        |        |
|                     | 1.1                                 | Characteristic strength   | Specified                                      | Proportion defect                        |                  |                    | N/mm² at        |        |        |
|                     | 1.2                                 | Standard deviation  | Fig 3  | 0  |                  |                    | N/mm² or no dat | a      | N/m    |
|                     | 1.3                                 | Margin  | C1<br>or<br>Specified                          | (k =                                     | )                |                    | ×               | =      |        |
|                     | 1.4                                 | Target mean strength  | C2   |  |                  | 0                  | +               | 35     | N/n    |
|                     | 1.5                                 | Cement strength class   | Specified                                      | 42.5/52.5                                |                  |                    |                 |        |        |
|                     | 1.6                                 | Aggregate type: coarse<br>Aggregate type: fine  |  | Crushed/uncrushed/uncrushed/             | ned              |                    |                 |        |        |
|                     | 1.7                                 | Free-water/cement ratio   | Table 2, Fig 4                                 |  | 0.68             | J                  | Use the lower v | aluo   |        |
|                     | 1.8                                 | Maximum free-water/<br>cement ratio   | Specified                                      |  |                  |                    | Ose the lower v | alue   |        |
|                     | 2.1                                 | Slump or Vebe time  | Specified                                      | SlumpS                                   | 2, 80            |                    | mm or Vebe time |        |        |
|                     | 2.2                                 | Maximum aggregate size  | Specified                                      |  |                  |                    |                 | 20     |        |
|                     | 2.3                                 | Free-water content  | Table 3  |  |                  |                    |                 | 225    | kg     |
|                     | 3.1                                 | Cement content  | С3   | 225                                      | +                | 0.68               | =               | 330    | kg     |
|                     | 3.2                                 | Maximum cement content  | Specified                                      |  | kg/m³            |                    |                 |        |        |
|                     | 3.3                                 | Minimum cement content  | Specified                                      |  | kg/m³            |                    |                 |        |        |
|                     |                                     |   |  | use 3.1 if $\leq$ 3.2 use 3.3 if $>$ 3.1 |                  |                    |                 | 330    | kg     |
|                     | 3.4                                 | Modified free-water/cement ra   | tio  |  |                  |                    |                 |        |        |
|                     | 4.1                                 | Relative density of aggregate (SSD)   |  |  |                  | 2.7                | known/assumed   |        |        |
|                     | 4.2                                 | Concrete density  | Fig 5  |  |                  |                    |                 | 2375   | кд     |
|                     | 4.3                                 | Total aggregate content   | C4   | 2375                                     |                  | 330 _              | 225             | 1820   | kg     |
|                     | 5.1                                 | Grading of fine aggregate   | Percentage passi                               | ng 600 µm sieve                          |                  |                    |                 |        | .53    |
|                     | 5.2                                 | Proportion of fine aggregate  | Fig 6  |  |                  |                    |                 |        | 42     |
|                     | 5.3                                 | Fine aggregate content ]  | C5   | Į0.42                                    |                  | د <u>1</u>         | 820             | = 764  | kg     |
|                     | 5.4                                 | Coarse aggregate content  |  | 1800                                     |                  |                    | 764             | = 1056 | kg     |
|                     | Quai                                | ntities   | Cement<br>(kg)                                 | Water<br>(kg or litres)                  | Fine agg<br>(kg) | gregate            | Coarse aggre    |        | 0 mr   |
|                     | ner n                               | n³ (to nearest 5 kg)  | 330  | 225                                      |                  | 765                | 350             | 705    |        |
|                     | -                                   | rial mix of0.065 m <sup>3</sup>   | 21.45  | 14.625                                   |                  | 49.725             | 22.75           | 45.825 |        |
| ncrete:<br>e intern | alics are<br>strength<br>nationally | optional limiting values that may be specifier is expressed in the units N/mm². 1 N/mm² known term 'relative density' used here is sy be saturated surface-dry condition. | d (see Section 7).<br>= 1 MN/ m² = 1 MPa. (N = | newton; Pa = pascal.)                    | mass of a give   |                    |                 |        | vater. |
|                     |                                     | -   | 63.0   | 40.50                                    |                  | 14.5               | 60.3            | 119.7  |        |
|                     |                                     |   |  |  |                  |                    |                 |        |        |



Photo 6-Aggregate Quantities for Concrete Mix.



Photo 7 – Plasticiser "MasterPolyheed"

| CIVIL AND   |
|-------------|
| COASTAL     |
| ENGINEERING |
| WITH        |
| PLYMOUTH    |
| UNIVERSITY  |

## Control of Substances Hazardous to Health (COSHH) Assessment

|  |  |   | _   |  |   |        |            |          |                   |   |
|--|--|---|---|--|---|--------|------------|----------|-------------------|---|
| Faculty/Department: Science and Engineering  |  |   |   | School/Section: School of Engineering / Civil and<br>Coastal Engineering |   |        |            |          |                   |   |
| Assessment N   | lo.  |   | As  | sesso  | r: Tony Tapp  |        |            |          |                   |   |
| experiment (Include how long and how often this is carried out and the quantity a rate of 0.5 to 2% by |  |   |   |  | ed 410, a mid range plasticizer admixture based on<br>r, used in concrete mixes to increase workability or to<br>ent ratio while maintaining workability. Added to a mix at<br>y weight of cement by incorporating into the final 40% of<br>oduct is supplied in 1 litre plastic screw-top container. |        |            |          | at                |   |
| Identify the per   | sons at risk:  | Staff   | V   | Cont   | ractors   |        | Public     | /stude   | nts               | V |
| Name the subsinvolved in the supplier (if kno information sou  | process, the wn) and the   | which is soluble in v<br>Hulme, Cheadle, Cl           | F MasterPolyheed 410, supplied as a light brown coloured alkali liquid h is soluble in water. Supplier: BASF plc, PO Box 4, Earl Road, Cheadle ne, Cheadle, Cheshire, SK8 6QG; 0161 485 6222; product-safety-m@basf.com; Emergency: 0049 180 2273 112 |  |   |        |            |          |                   |   |
| Classification (   | state the cated  | ory of danger, tick a                                 | l that  | apply)   |   |        |            |          |                   |   |
| 🍪 □ ve   | ery Toxic  | <b>V</b> Irritant                                     | <   | <b>♦</b>   | Carcin  | ogenic | $\Diamond$ |          | Gas un<br>pressur |   |
| 🔷 🗆 то   | oxic <   | Sensitise   | <   | Highly flammable   |   |        |            |          |                   |   |
| □ □ □  | orrosive <   | Explosive   | <   | <b>③</b>   | Flamm   | able   |            |          |                   |   |
| Ф □ н  | armful 🤇   | Oxidising   | <   | <b>£</b>   | Enviror   | ment   |            |          |                   |   |
| Hazard Type (t   | ick all that app   | ly)   |   |  |   |        |            |          |                   |   |
| Gas Va   | pour Mist  | Fume Du   | ]<br>st   | ✓<br>Liqui   | d Solid   | Oth    |            | Details) |                   |   |
| Route of Expos   | ure (tick all th   | at apply)   |   |  |   |        |            |          |                   |   |
| $\checkmark$   | $\checkmark$   | V   | V   | ]  |   | (Det   | ails)      |          |                   |   |
| Inhalation   | Skin   | Eyes  | Inges   | tion   | Other   |        |            |          |                   |   |
| Workplace Exp  | osure Limits (   | NELs) please indica                                   | te n/a  | where  | not applicab  | le     |            |          |                   |   |
| Long-term expo<br>No limits given  |  | Short-term exposure level (15 mins): No limits given. |   |  |   |        |            |          |                   |   |
| State the Risks  | State the Risks to Health from Identified Hazards (include Risk Phrases)                     |   |   |  |   |        |            |          |                   |   |
| R36/38 - Irritati  | R36/38 - Irritating to eyes and skin; S37/39 - Wear suitable gloves and eye/face protection. |   |   |  |   |        |            |          |                   |   |
|  |  |   |   |  |   |        |            |          |                   |   |
|  |  |   |   |  |   |        |            |          |                   |   |
|  |  |   |   |  |   |        |            |          |                   |   |
| i  |  |   |   |  |   |        |            |          |                   |   |

| vulnerable grou                                     | ips, such as disab                                      | extraction, ventilat<br>led people and pr<br>ertaken by anothe                         | egnant wor                    | kers. Tak              | ke account d              | of those sul | bstances    | s for<br>s that |  |  |
|---|---|--|-------------------------------|------------------------|---------------------------|--------------|-------------|-----------------|--|--|
| Wear PPE. Avoid aerosol generation.                 |   |  |                               |                        |                           |              |             |                 |  |  |
| Can a less hazardous substance be used ? Yes ☐ No ✓ |   |  |                               |                        |                           |              |             |                 |  |  |
| If YES why is it                                    | If YES why is it not being used ?:                      |  |                               |                        |                           |              |             |                 |  |  |
| Is health survei                                    | llance or monitori                                      | ng required ?  |                               |                        | Yes                       |              | No          | $\checkmark$    |  |  |
| Personal Protec                                     | Personal Protective Equipment (state type and standard) |  |                               |                        |                           |              |             |                 |  |  |
|   |   |  | <b>®</b>                      | $\checkmark$           | To avoid                  | splashes.    |             |                 |  |  |
| Dust mask   |   |  | \                             | /isor                  |                           |              |             |                 |  |  |
|   |   |  | <b>(3)</b>                    | V                      | EN166 cl                  | lass 2FT or  | better.     |                 |  |  |
| Respirator  |   |  | Go                            | oggles                 |                           |              |             |                 |  |  |
| <b>(</b> ¶ ✓  | Impermeable /<br>EN374                                  | chemical resistar  | nt; 🛮 🐠                       |                        |                           |              |             |                 |  |  |
| Gloves  | 2.10.1  |  | O                             | /eralls                |                           |              |             |                 |  |  |
|   |   |  | 0                             |                        |                           |              |             |                 |  |  |
| Footwear  |   |  |                               | Other                  |                           |              |             |                 |  |  |
| First Aid Measu                                     | ires  |  |                               |                        |                           |              |             |                 |  |  |
| contact: Wipe develops. Eye                         | off immediately; w<br>contact: Flush wi                 | on if symptoms per<br>vash with soap and<br>th water for at leas<br>nk plenty of water | d plenty of s<br>st 15 minute | warm wat<br>es. Seek i | er. Seek me<br>mmediate n | edical atten | tion if irr | n<br>itation    |  |  |
| Spillage/Uncon                                      | trolled Release Pr                                      | rocedures  |                               |                        |                           |              |             |                 |  |  |
|   |   | PE. Avoid dischargoth; place collected   |                               |                        |                           |              |             | sorb            |  |  |
| Storage   |   |  |                               |                        |                           |              |             |                 |  |  |
| Store at room to                                    | emperature in tigh                                      | tly closed original  | container.                    |                        |                           |              |             |                 |  |  |
| Disposal of Sub                                     | Disposal of Substances & Contaminated Items (Details)   |  |                               |                        |                           |              |             |                 |  |  |
| L Llanguage Shire Douglas Davis Davis               |   |  | \                             |                        | ,                         | 110)         |             |                 |  |  |
|   |   |  | Return to<br>Supplier         | Othe                   | er                        |              |             |                 |  |  |
| Name of Asses                                       | sor: Tony Tapp  | Signed: App  |                               |                        | Date: 22/12               | 2/2016       |             |                 |  |  |
| Name of Safety<br>HOS/ HOD:                         | Manager/  | Signed:  |                               |                        | Date:                     |              |             |                 |  |  |
| Review Date:  |   | Signed:  |                               |                        | Date:                     |              |             |                 |  |  |
| Review Date: Signed:                                |   |  |                               |                        | Date:                     |              |             |                 |  |  |

### 10.04 Bar Bending Schedule

| Bending schedule | Bar schedule ref:         | Rev letter      |
|------------------|---------------------------|-----------------|
| Job no.          | Date prepared: 29/11/2016 | Date revised:   |
| SOD NO.          | Prepared by: E.R.         | Checked by: D.E |

| Mamban    | D | T 0 | NI. |
|-----------|---|-----|-----|
|           |   |     |     |
| Site ref: |   |     |     |

| Member      | Bar<br>mark | Type & size | No.<br>of<br>mbrs. | No.<br>bars in<br>each | Total<br>no. | Length<br>of each<br>bar<br>(L) mm | Shape<br>code | A°<br>mm | B°<br>mm | C°<br>mm | D°<br>mm | E/r°<br>mm |
|-------------|-------------|-------------|--------------------|------------------------|--------------|------------------------------------|---------------|----------|----------|----------|----------|------------|
| Top/ Bottom | 1           | H8          |                    |                        | 10           | 1450                               | 00            | 1450     |          |          |          |            |
| Shear Links | 2           | Н8          | 4                  | 6                      | 24           | 660                                | 51            | 100      | 150      |          |          |            |
| L-Bars      | 3           | H8          | 1                  | 4                      | 4            | 399                                | 11            | 115      | 300      |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |
|             |             |             |                    |                        |              |                                    |               |          |          |          |          |            |

| Material Safety Data Sheet        | Vulkan- Europe B.V.                 |
|-----------------------------------|-------------------------------------|
| Basalt Continuous Filament Fibres | Continuous Basalt Fibre Distributor |
| Date of print : 21-11-2016        |                                     |

| Identity and Distributor information.  | Basalt fibre components: yarns, rovings, chopped strands, fabrics, non-woven mats, nets. With epoxy: rebars of different diameters, wall ties and composite mesh. |
|--|---|
| Identity of the Distributor.           | Continuous Basalt Fiber Distribution Europe BV.   |
|  | Raesbergenstraat 47   |
|  | 2804TJ Gouda  |
|  | The Netherlands.  |
|  | Tel: +31 182 535520   |
|  | Mob: +31 6 54 907 214   |
|  | E-mail : <u>i.dewit@vulkan-europe.com</u>   |
|  | Web site : www.vulkan-europe.com  |
| 4. For any or of First Aid Brown down  |   |
| 4. Emergency and First Aid Procedures. |   |
| Inhalation:                            | No specific treatment is necessary as this material is not likely to be inhaled, unless the material is in dust form: see infra 8.                                |
|  | Wash with soap and running water .  |
| Skin Contact:                          |   |
| Eye contact :                          | Immediately flush with plenty of water . Get medical attention if problem develops.   |
|  | Ingestion of this material is unlikely. If it does occur, get medical attention.  |
| Ingestion:                             |   |

| 6. Accidental Material Release or Spillage.            |  |  |  |  |
|--|--|--|--|--|
| Personal protective equipment :                        | See infra 8.   |  |  |  |
| Environmental protection :                             | Prevent spread of basalt fibre dust and avoid dust-generating conditions.  |  |  |  |
| Cleaning procedures :                                  | Vacuum clean dust. If sweeping is necessary , use a dust suppressant .   |  |  |  |
| 8. Exposure Limits and Personal Protective Equipment.  | OSHA PEL ACGIV TLV   |  |  |  |
| Fibrous basalt ( Fibrous basalt dust ) ,               | (8 h TWA) (8 h TWA)  |  |  |  |
| CAS No 65997-17-3 .                                    | 5 mg/m <sup>3</sup> 5 mg/m <sup>3</sup>  |  |  |  |
| Basalt fibre continuous filament :                     | ( respirable dust ) 1 fibre /cm <sup>3</sup>   |  |  |  |
|  | 15 mg/m <sup>3</sup>   |  |  |  |
|  | (total dust )  |  |  |  |
|  | 1 fibre /cm <sup>3</sup>   |  |  |  |
|  | ( suggested )  |  |  |  |
|  | N/A N/A  |  |  |  |
| Size ( µm) Personal protective clothing and equipment. | When , through mechanical processing , basalt dust is produced and when the dust levels exceed the recommended levels , use an approved respirator and local exhaust for processing machines .                             |  |  |  |
| Respiratory protection :                               | Impervious gloves are recommended.   |  |  |  |
|  | Impervious glasses are recommended.  |  |  |  |
|  | Protect skin as much as possible by clothing.  |  |  |  |
| Protective gloves :                                    |  |  |  |  |
| Eye protection :                                       |  |  |  |  |
| Body protection :                                      |  |  |  |  |
| 11. Toxicology.  | The basalt continuous filament has a diameter > 5 µm and does not split longitudinally. Only when , through a mechanical process, the filaments are broken into dust particles , is the OSHA standard for nuisance dust of |  |  |  |

|                         | application . ( if the respirable fraction of 5 mg/m³ is reached )  |
|-------------------------|---|
| 12. Ecology.            | N/A. Basalt has its origin in nature.   |
| 16. Other Information . | All data in the MSDS are based on the current state of knowledge, however they do not certify product properties and they do not justify legal liability.  Vulkan- Europe bv. as the distributor cannot control the use of the end-product, the consumer has to determine under which circumstances the product can be used safely, This Material Safety Data Sheet is exclusively intended for professional use. |



Raesbergenstraat 47

2804TJ Gouda

The Netherlands.

Tel: +31 182 535520

Mob: +31 6 54 907 214

E-mail: j.dewit@vulkan-europe.com

Web site: www.vulkan-europe.com

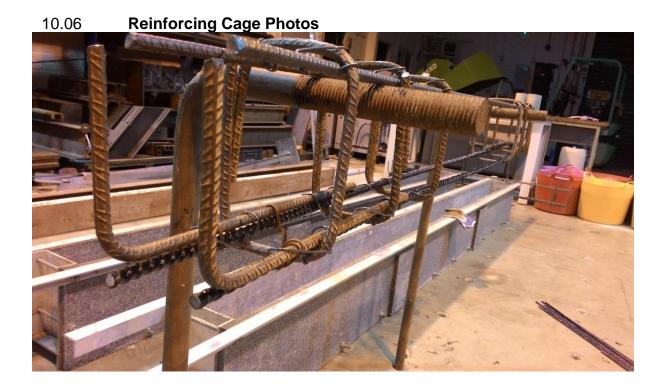


Photo 8 – BFRP and Steel Reinforcement Setup in Beams B2 and B4.



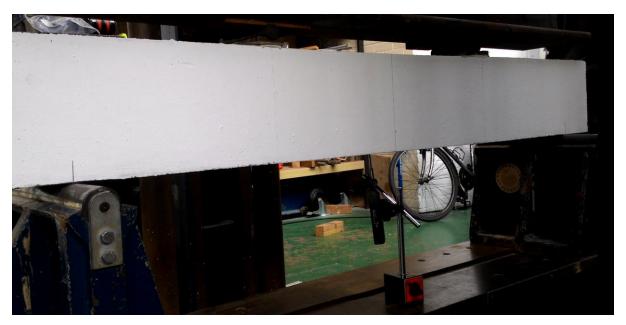
Photo 9 - BFRP and Steel Reinforcement Setup in Beams B1, B2 and B4



Photo 10 – Concrete (C28/35) Concrete Cube Curing Inside the Water Chamber.



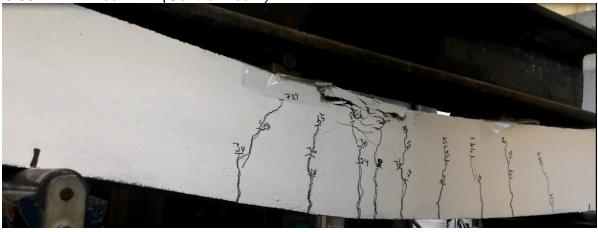
**Photo 11** – External Vertical Displacement Gauge Location 1.



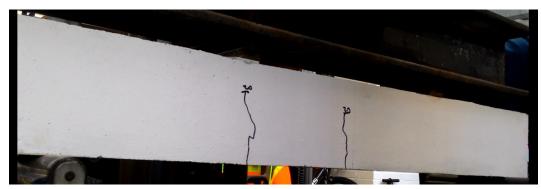
**Photo 12** - External Vertical Displacement Gauge Location 2.

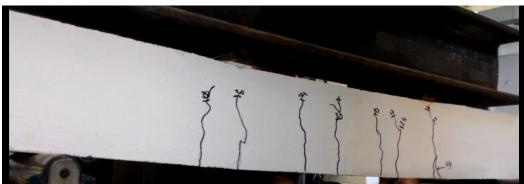
#### 10.09 Crack Propagation

10.09.1 Beam B1 (Control Beam)







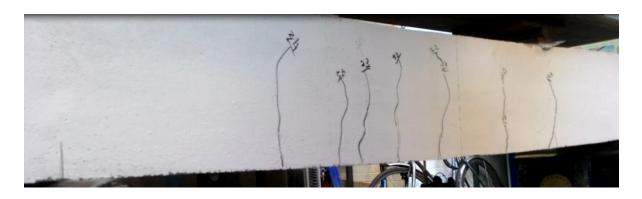




10.09.3 Beam B3





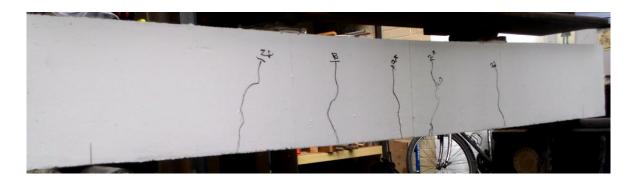


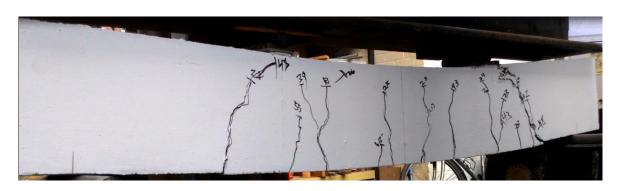


#### 10.09.4 Beam B4

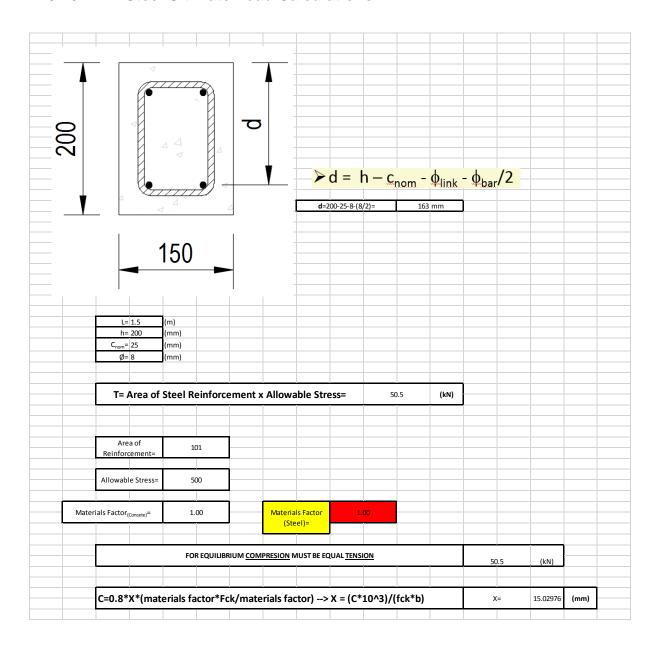


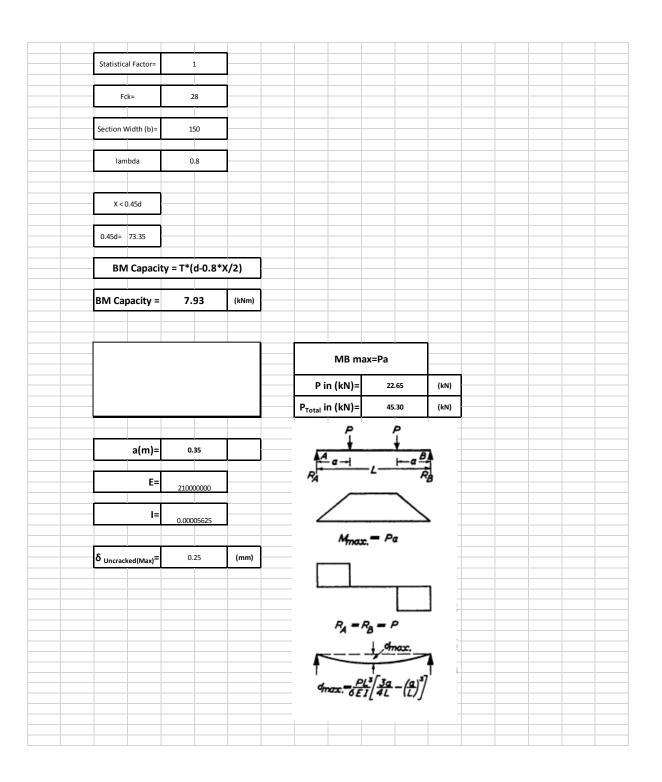


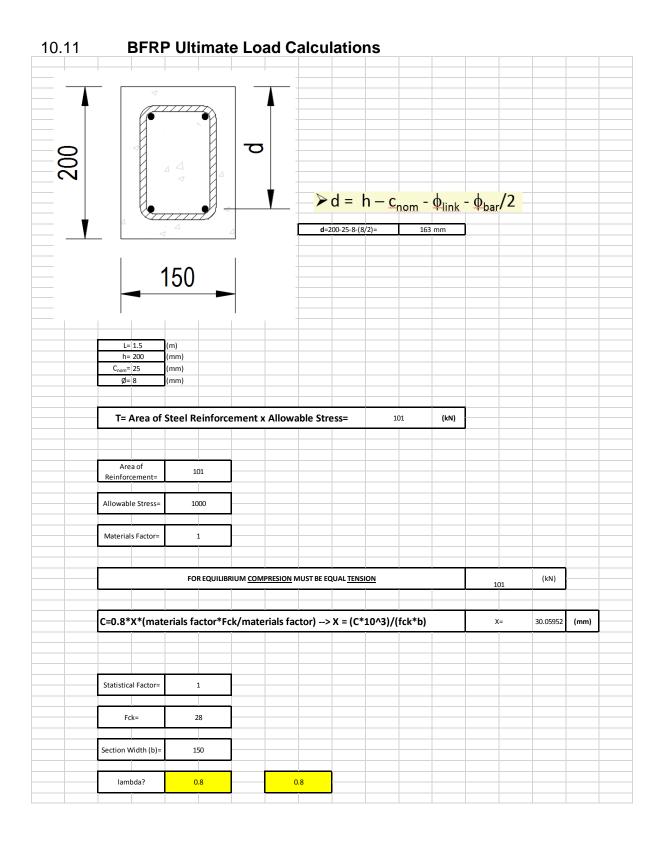




#### 10.10 **Steel Ultimate Load Calculations**





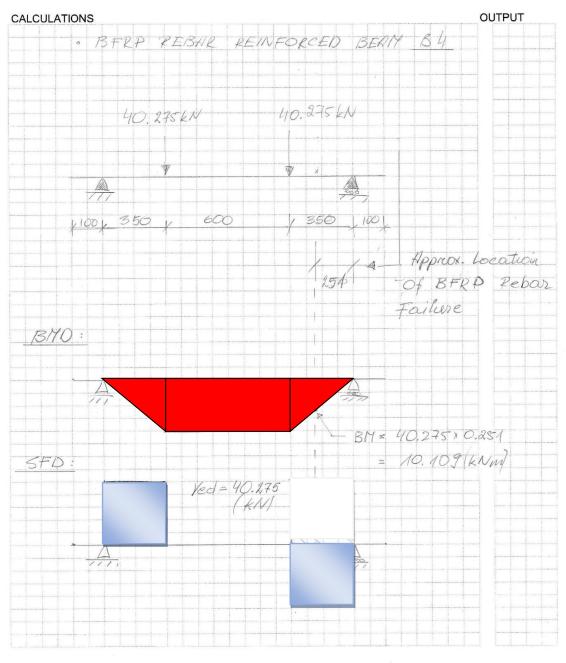


| X < 0.45d                   |             |       |       |  |
|-----------------------------|-------------|-------|-------|--|
| 0.45d= 73.35                |             |       |       |  |
| BM Capacity                 | = T*(d-0.8* | X/2)  |       |  |
| BM Capacity =               | 15.25       | (kNm) |       | P → → → → P → P → P → P → P → P → P → P                                  |
|                             |             |       |       |  |
| В                           | M=Pa        |       |       | M <sub>max.</sub> = Pa   |
| P in (kN)=                  | 43.57       | (kN)  |       |  |
| P <sub>Total</sub> in (kN)= | 87.13       | (kN)  | 87.13 | $R_{A} = R_{B} = P$ $A_{max} = \frac{P_{A}^{-1}}{6EI} \frac{3a}{4L}$     |
| a(m)=                       | 0.35        |       |       | $q_{max} = \frac{PL^3}{6EI} \left[ \frac{3a}{4L} - \frac{1}{4L} \right]$ |
| E=                          | 5000000     |       |       |  |
| I=                          | 0.00005625  |       |       |  |
| δ <sub>max</sub> =          | 2.8         | (mm)  |       |  |

#### 10.12 Bending Moment and Shear Force Calculation (Beam B4)

| PROJECT_Disseztation |
|----------------------|
|                      |
| ELEMENT BFRP BEAN B4 |
| SHEET NO 1           |
| DESIGNED BY E.R.     |
| DATE 05/04/2017      |





| PROJECT_ | Dissez | tation |     |
|----------|--------|--------|-----|
| ELEMENT_ | BFRP   | BERM   | 134 |
| SHEET NO | L      |        |     |
| DESIGNED | BY Eck |        |     |
| DATE     | 05/04/ | 2017   |     |



| ALCU | ISENDING CHECK   | OUTPUT |
|------|--|--------|
| 3    | $K = M$ $\omega^2 fek$   |        |
|      | = 10.109 × 10 6<br>150 163 × 28 4 (28/35 = 28 N/mu) <sup>2</sup>                             |        |
|      | = 0.0906   |        |
| 8    | Z=d[1+V1-3.53 K] < 0.95d   |        |
| 9    | K & K' K'= 0.168   |        |
|      | $ \Xi = 163 \left[ 1 + \sqrt{1 - 3.53(0.0906)} \right] < 0.95(1.63) $                        |        |
|      | = 148.72 < 154.85  |        |
| 0    | Hs = M  o fyd = fyk = 1000  fyd x I  fm = 1.0 - snice me- teriall factor is not established. |        |
|      |  |        |

PROJECT Disserlation

ELEMENT BFRP Beam 134

SHEET NO 3

DESIGNED BY ER

DATE 05/04/2017

MARINE SCIENCE & ENGINEERING WITH PLYMOUTH UNIVERSITY

| CULATIONS  | OUTPUT |
|--|--------|
| · fyk = 1000   |        |
| = fyd = 1000/1<br>= 1000 N lmur <sup>2</sup>               |        |
| · As = 10.109 × 106<br>1000 × 148.72                       |        |
| = 68 mm < Hs prov (Besalt) = 101 mm                        |        |
| Calculation above signifies that                           |        |
| at point of failure BFRP had                               |        |
| more than enough capacity to                               |        |
| mithstand the tension                                      |        |
| Thus this suggest that Beam failure int occur in benching. | died   |
| sheor check is required.                                   |        |
|  |        |
|  |        |
|  |        |

PROJECT Dissertation

ELEMENT BFRP BEHIN BY

SHEET NO 4

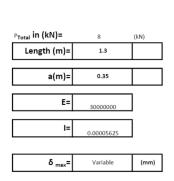
DESIGNED BY E-R.

DATE 05/04/2017



| CALCULATIONS   | OUTPUT |
|--|--------|
| SHENR CHECK  |        |
| e Ded = VId Ved = 40.275 kN                                      |        |
| = 40.275 10 <sup>3</sup><br>150 · 148.72                         |        |
| = 1.81 N/mm <sup>2</sup>   |        |
| * How = Ded x bw x S<br>fynd x Cot 8                             |        |
| = 1.81 × 120× 150<br>935 × 2.5<br>= 30 mm                        |        |
| . 3 H'8 liubs provide: 151 mm² > 30 mm²                          |        |
| This signifies tool at the point of faiture shear links had more |        |
| Juan enagle capacity to with-<br>stand sheet force applied.      |        |

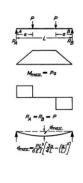
#### 10.13 Un-cracked Section Deflection Calculations



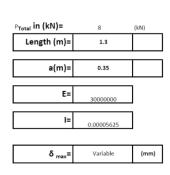
| A a - L - a B A   |
|---|
| M <sub>max.</sub> = Pa  |
|   |
| $R_A = R_B = P$   |
| $q_{max.} = \frac{PL^3}{6EI} \left[ \frac{3a}{4L} - \left( \frac{a}{L} \right)^3 \right]$ |

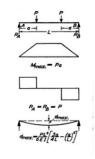
| Beam B1                        |  |                              |                    |      |  |
|--------------------------------|--|------------------------------|--------------------|------|--|
| Experimental Load Applied (kN) | Actual Deflection Recorded by<br>External Gauge (mm) | Predicted<br>Deflection (mm) | Difference<br>(mm) | %    |  |
| 4                              | 0.11   | 0.10                         | 0.01               | 4.6  |  |
| 8                              | 0.18   | 0.18                         | 0.01               | 4.9  |  |
| 12                             | 0.25   | 0.26                         | 0.01               | 5.3  |  |
| 16                             | 0.36   | 0.34                         | 0.02               | 4.9  |  |
| 20                             | 0.48   | 0.42                         | 0.06               | 12.2 |  |

| P <sub>Total</sub> in (kN)= | 8          | (kN) |
|-----------------------------|------------|------|
| Length (m)=                 | 1.3        |      |
| a(m)=                       | 0.35       |      |
| E=                          | 3000000    |      |
| I=                          | 0.00005625 |      |
|                             |            | , ,  |
| δ <sub>max</sub> =          | Variable   | (mm) |



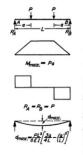
| Beam B2                           |  |                              |                    |      |  |
|-----------------------------------|--|------------------------------|--------------------|------|--|
| Experimental Load Applied<br>(kN) | Actual Deflection Recorded by<br>External Gauge (mm) | Predicted<br>Deflection (mm) | Difference<br>(mm) | %    |  |
| 4                                 | 0.1  | 0.10                         | 0.00               | 4.9  |  |
| 8                                 | 0.18   | 0.18                         | 0.00               | 2.2  |  |
| 12                                | 0.27   | 0.26                         | 0.01               | 2.5  |  |
| 16                                | 0.41   | 0.34                         | 0.07               | 16.5 |  |
| 20                                | 1.28   | 0.42                         | 0.86               | 67.1 |  |





| Beam B3                           |  |                              |                    |      |  |
|-----------------------------------|--|------------------------------|--------------------|------|--|
| Experimental Load Applied<br>(kN) | Actual Deflection Recorded by<br>External Gauge (mm) | Predicted<br>Deflection (mm) | Difference<br>(mm) | %    |  |
| 4                                 | 0.1  | 0.10                         | 0.00               | 4.9  |  |
| 8                                 | 0.18   | 0.18                         | 0.00               | 2.2  |  |
| 12                                | 0.26   | 0.26                         | 0.00               | 1.2  |  |
| 16                                | 0.36   | 0.34                         | 0.02               | 4.9  |  |
| 20                                | 0.5  | 0.42                         | 0.08               | 15.7 |  |

| $P_{Total}$ in (kN)= | 8          | (kN) |
|----------------------|------------|------|
| Length (m)=          | 1.3        |      |
|                      |            |      |
| a(m)=                | 0.35       |      |
|                      |            |      |
| E=                   | 30000000   |      |
|                      |            |      |
| I=                   | 0.00005625 |      |
|                      |            |      |
| δ <sub>max</sub> =   | Variable   | (mm) |



| Beam B4                        |  |                              |                    |      |  |  |  |
|--------------------------------|--|------------------------------|--------------------|------|--|--|--|
| Experimental Load Applied (kN) | Actual Deflection Recorded by<br>External Gauge (mm) | Predicted<br>Deflection (mm) | Difference<br>(mm) | %    |  |  |  |
| 4                              | 0.1  | 0.10                         | 0.00               | 4.9  |  |  |  |
| 8                              | 0.175  | 0.18                         | 0.01               | 5.2  |  |  |  |
| 12                             | 0.26   | 0.26                         | 0.00               | 1.2  |  |  |  |
| 16                             | 0.36   | 0.34                         | 0.02               | 4.9  |  |  |  |
| 20                             | 0.5  | 0.42                         | 0.08               | 15.7 |  |  |  |

#### 10.14 Cracked Section Deflection Calculations

neutral axis position

x= 30.1

bii second moment of area of the cracked section

Icr = bx^3/3+aeAS(d-x)^2

b= 150 mm ae= 5.81 E= 50 N/mm2 Ec,eff= 8.61 kN/mm2

As= 101 d= 163

Icr= 11723848.4 mm4

biii Curvature Cracked Section

(1/r)cr = M/Ec,eff Icr

M= 15.25 kNm

Ec,eff= 8.61 kN/mm2

(1/r)cr = 1.51E-04 /mm

The Average of cracked and uncracked curvature

ci Mcr=  $f_{ctm}*(b_wh^2/6)$ 

fctm= 2.8 N/mm2 or Mpa

bw= 150 mm h2= 40000 mm2

Mcr= 2.8 kNm

cii  $\varepsilon = 1-\beta(Mcr/M)^2$ 

 $\beta$  = 1 (assumed for a singe short-term load). Also for sustained loads or cyclic loading is 0.5

ε = 0.966

ciii 1/r=  $\epsilon(1/r)cr+(1-\epsilon)(1/r)uc$ 

(1/r)uc= M/Ec,eff \* Iuc

(1/r)uc=

luc= bd^3/12 b= 150 d= 200

1.77103E-05 /mm

luc= 100000000 mm4

1/r= 1.47E-04

The deflection of the beam can be calculated from the total curvature using elastic bending theory which for small deflections is based on the expression:

$$M = \frac{EId^2y}{dx^2}$$

$$\frac{EIdy}{dx} = Mx + A$$

 $A-constant\ of\ integration$ 

$$A + x = \frac{L}{2} \frac{dy}{dx} = 0$$

$$A = \frac{-ML}{2}$$

$$-EIy = \frac{Mx^2}{2} + Ax + B$$

B-constant of integration

$$-EIy = \frac{Mx^2}{2} - \frac{MLx}{2} + B$$

when x = 0 and y = 0

$$B = 0$$

$$y = \frac{M}{EI} \left( \frac{x^2}{2} - \frac{Lx}{2} \right)$$

Maximum Deflection Occurs at Midspan When  $x = \frac{L}{2}$ 

$$y = -\frac{M}{EI} \left(\frac{L^2}{8}\right)$$

substitue  $-\frac{M}{EI}$  with  $\frac{1}{r}$  (refer to ciii)

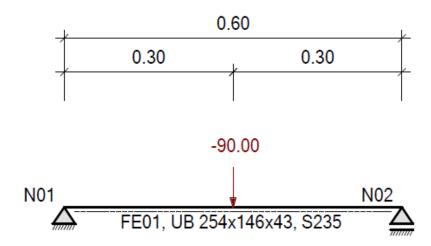
$$y = \frac{1}{r} \left( \frac{L^2}{8} \right)$$

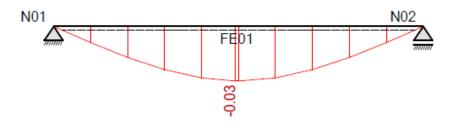
$$y = 1.47 * 10^{-4} \left( \frac{1300^2}{8} \right)$$

$$y = 31.0 \, mm$$

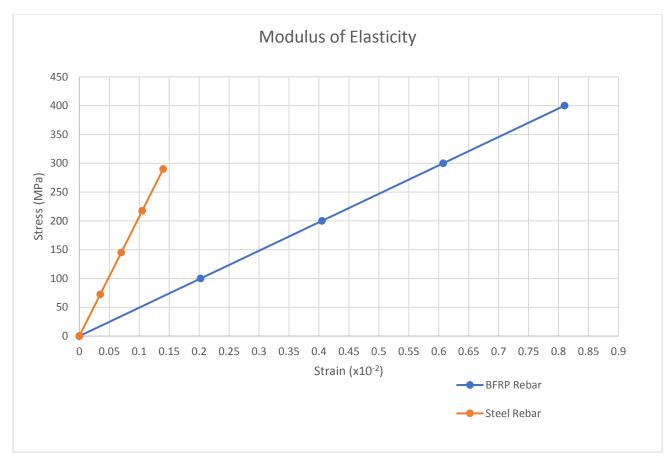
#### 10.15 Transverse Steel Beam Deflection

Analysis undertaken using Two-Frame Structural Analysis software. (Deflection Units in mm; External Load in kN)





#### 10.17 Tensile Strength Test Modulus of Elasticity



Graph 1 - Experimental Steel and BFRP Rebar Modulus of Elasticity.

Basalt Rebar Modulus of Elasticity:

$$E = \frac{Stress}{Strain} = \frac{400}{.0.0081} = 49383 MPa = 49.4 kN/mm^2$$

Steel Rebar Steel Modulus of Elasticity:

$$E = \frac{Stress}{Strain} = \frac{290}{.0.0014} = 207143 MPa = 207.1 kN/mm^2$$